Claims

[c1] A method for forming a strained Si Ge layer above an insulator layer, the method comprising the steps of: forming a relaxed Si Ge layer on a first crystalline semiconductor substrate;

forming a strained Si Ge_{1-y} layer on said relaxed Si Ge_{1-x} layer;

forming a Si $_{1-z}$ Ge $_z$ layer on said strained Si $_{1-y}$ Ge $_y$ layer; forming a hydrogen-rich defective layer in said relaxed Si $_{1-x}$ Ge $_x$ layer;

providing a second crystalline semiconductor substrate having an insulator layer thereover;

bonding a top surface of said Si_{1-z} Ge_z layer on said first substrate to said insulator layer on said second substrate;

separating said relaxed Si $_{1-x}$ Ge $_x$ layer at said hydrogenrich defective layer to form a structure comprising said second substrate with said insulator layer, said Si $_{1-z}$ Ge $_z$ layer on said insulator layer, said strained Si $_{1-y}$ Ge $_y$ layer on said Si $_{1-z}$ Ge $_z$ layer, and a portion of said relaxed Si $_{1-x}$ Ge $_x$ layer on said strained Si $_{1-y}$ Ge $_y$ layer; and removing said portion of said relaxed Si $_{1-x}$ Ge $_x$ layer.

- [c2] The method of Claim 1, wherein said first crystalline semiconductor substrate comprises a material selected from the group consisting of Si, SiGe, SiGeC and SiC.
- [c3] The method of Claim 1, wherein said relaxed Si_1-x Ge_x layer is formed by a method comprising the steps of: growing a graded layer of SiGe; growing a constant concentration layer of SiGe on said graded layer of SiGe; and smoothing said constant concentration layer of SiGe using chemical mechanical polishing.
- [c4] The method of Claim 1, wherein said relaxed Si Ge x layer is formed by a method comprising the steps of: growing a layer of SiGe; implanting He into the substrate with said layer of SiGe; and annealing said layer of SiGe.
- [c5] The method of Claim 1, wherein said relaxed Si_{1-x} Ge layer has a Ge concentration x of about 0.05 to about 1.0.
- [c6] The method of Claim 5, wherein said relaxed Si_{1-x} Ge layer has a Ge concentration x of about 0.15 to about 0.40.
- [c7] The method of Claim 1, wherein said strained Si Ge

- layer is grown epitaxially on said relaxed $Si_{1-x}Ge_x$ layer.
- [08] The method of Claim 1, wherein said strained Si_{1-y} Ge layer has a Ge concentration y of 0 to 0.05.
- [c9] The method of Claim 8, wherein said strained Si Ge_{1-y} layer has a Ge concentration y of 0.
- [c10] The method of Claim 1, wherein said Ge concentration y is less than said Ge concentration x.
- [c11] The method of Claim 1, wherein said Si_{1-z} Ge_z layer is grown epitaxially on said strained Si_{1-y} Ge_y layer.
- [c12] The method of Claim 1, wherein said Si_{1-z} Ge layer has a Ge concentration z of about 0.05 to about 1.0
- [c13] The method of Claim 12, wherein said Si_{1-z} Ge layer has a Ge concentration z of about 0.10 to about 0.30.
- [c14] The method of Claim 1, wherein said hydrogen-rich defective layer is formed by implanting hydrogen ions into said relaxed Si_{1-x} Ge layer.
- [c15] The method of Claim 1, wherein said second crystalline semiconductor substrate comprises a material selected from the group consisting of single-crystal silicon, polysilicon, SiGe and GaAs.
- [c16] The method of Claim 1, wherein said insulator layer

comprises a material selected from the group consisting of silicon oxide, silicon nitride, aluminum oxide, silicon oxynitride, hafnium oxide, zirconium oxide and doped aluminum oxide.

- [c17] The method of Claim 1, further comprising, prior to said bonding step, the step of polishing the top surface of said Si_{1-z} Ge_z layer.
- [c18] The method of Claim 1, wherein said top surface of said

 Si Ge layer is bonded to said insulator layer by a method comprising the step of:

 annealing at a temperature of about 50 °C to about 500 °C, for a time period of about 2 hours to about 50 hours.
- [c19] The method of Claim 1, wherein said said relaxed Si

 Ge layer at said hydrogen-rich defective layer is separated by a method comprising the step of:

 annealing at a temperature of about 200 °C to about 600 °C.
- [c20] The method of Claim 1, wherein said portion of said relaxed Si Ge layer is removed by a method comprising the step of:

 etching using hydrogen peroxide, hydrofluoric acid and acetic acid.